-2-CLAIMS

- 1. (Previously amended) A method of forming a capacitor comprising providing a conductive oxide electrode, depositing a first layer of a high dielectric constant oxide dielectric material on said conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said high dielectric constant oxide dielectric material under oxidizing conditions such that at least the surface of said conductive oxide electrode is provided with enough oxygen to provide stability with said first layer of high delectric constant oxide dielectric material, depositing a second layer of said high dielectric constant oxide dielectric material on said first layer of said high dielectric constant oxide dielectric material, and depositing an upper layer electrode on said second layer of said high dielectric constant oxide dielectric constant oxide dielectric material.
- 2. (Original) A method as claimed in claim 1 wherein said high dielectric constant oxide dielectric material is oxidized using a gas plasma.
- 3. (Original) A method as claimed in claim 2 wherein said gas plasma is formed from a gas selected from the group consisting of O_2 and O_3 .
- 4. (Original) A method as claimed in claim 2 wherein the gas plasma oxidation is carried out at a temperature in the range of from about 250° to about 500°C.
- 5. (Original) A method as claimed in claim 1 wherein said high dielectric constant oxide dielectric material is Ta₂O₅.
- 6. (Original) A method as claimed in claim 5 wherein said high dielectric constant oxide dielectric material is amorphous Ta₂O₅.
- 7. (Withdrawn)

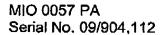
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- 8. (Original) A method of forming a capacitor comprising providing a conductive oxide electrode, depositing a first layer of a high dielectric constant oxide dielectric material on said conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said high dielectric constant oxide dielectric material under oxidizing conditions, depositing a second layer of said high dielectric constant oxide dielectric material on said first layer of said high dielectric constant oxide dielectric material, depositing an upper layer electrode on said second layer of said high dielectric constant oxide dielectric material, and oxidizing said upper layer electrode under oxidizing conditions.
- 9. (Original) A method as claimed in claim 8 wherein said upper layer electrode is oxidized using a gas plasma.
- 10. (Original) A method as claimed in claim 9 wherein said gas plasma oxidation is carried out at a temperature in the range of from about 250° to about 500°C.
- (Previously amended) A method of forming a capacitor comprising providing a conductive oxide electrode, depositing a first layer of a high dielectric constant oxide dielectric material on said conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said high dielectric constant oxide dielectric material under oxidizing conditions, depositing a second layer of said high dielectric constant oxide dielectric material on said first layer of said high dielectric constant oxide dielectric material, depositing an upper layer electrode on said second layer of said high dielectric constant oxide dielectric material, depositing a gas permeable electrode on said upper layer electrode, and oxidizing said upper layer electrode through said gas permeable electrode.
- 12. (Original) A method as claimed in claim 11 wherein said gas permeable electrode comprises platinum.

Claims 13-14 (Withdrawn)

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15. (Previously amended) A method of forming a capacitor comprising providing a conductive oxide electrode, depositing a first layer of a high dielectric constant oxide dielectric material comprising Ta₂O₅ on the conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said high dielectric constant oxide dielectric material under oxidizing conditions such that at least the surface of said conductive oxide electrode is provided with enough oxygen to provide stability with said first layer of high dielectric constant oxide dielectric material, depositing a second layer of said high dielectric constant oxide dielectric material on said first layer of said high dielectric constant oxide dielectric material, oxidizing said second layer of said high dielectric constant oxide dielectric material, and depositing an upper layer electrode on said second layer of said high dielectric constant oxide dielectric material.

Claims 16-21 (Withdrawn)

22. (Original) A method as claimed in claim 15 wherein said second layer of said high 15 dielectric constant oxide dielectric material is oxidized by rapid thermal oxidation.

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- 23. (Original) A method as claimed in claim 22 wherein the rapid thermal oxidation is performed at a temperature of less than about 700°C.
- 24. (Original) A method as claimed in claim 22 wherein the oxidation is performed in the presence of a gas selected from the group consisting of O₂ and N₂O.
- 25. (Original) A method as claimed in claim 15 further comprising crystallizing said second layer of said high dielectric constant oxide dielectric material prior to depositing 25 said upper electrode.
 - 26. (Original) A method as claimed in claim 25 wherein said second layer of said high dielectric constant oxide dielectric material is crystallized by heating said high dielectric constant oxide dielectric material at a temperature greater than about 700°C in an inert atmosphere.

27. (Original) A method as claimed in claim 25 wherein said second layer of said high dielectric constant oxide dielectric material is crystallized and oxidized by heating said high dielectric constant oxide dielectric material at a temperature greater than about 700°C in an atmosphere containing a gas selected from the group consisting of O2 and N₂O.

28.(Previously amended) A method of forming a capacitor comprising providing a conductive oxide electrode, depositing a first layer of a dielectric material comprising Ta₂O₅ on said conductive oxide electrode, treating said conductive oxide electrode and said dielectric material under oxidizing conditions such that both said conductive oxide electrode and dielectric material are oxidized and such that at least the surface area of said conductive oxide electrode is provided with enough oxygen to provide stability with said first layer of dielectric material, depositing a second layer of a dielectric material comprising Ta₂O₅ on said first layer of said dielectric material, oxidizing said second layer of said dielectric material, crystallizing said second layer of said dielectric material. and depositing an upper layer electrode on said second layer of said dielectric material.

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- 29. (Original) A method as claimed in claim 28 wherein said second layer of said dielectric material is crystallized by heating at a temperature of greater than about 700°C in an inert atmosphere.
- 30. (Original) A method as claimed in claim 28 wherein said second layer of said dielectric material is crystallized and oxidized by heating at a temperature of greater than about 700°C in an atmosphere containing a gas selected from the group consisting of O_2 and N_2O .

Claims 31-36 (Withdrawn)



37. (Original) A method as claimed in claim 28 wherein said second layer of said dielectric material is oxidized by rapid thermal oxidation.



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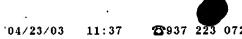
- 38. (Original) A method as claimed in claim 37 wherein said rapid thermal oxidation is carried out at a temperature of less than about 700°C.
- 39. (Original) A method as claimed in claim 37 wherein said rapid thermal oxidation is carried out in an atmosphere containing a gas selected from the group consisting of O2 and N₂O.
- 40. (Previously amended) A method of forming a capacitor comprising providing a conductive oxide electrode selected from the group consisting of RuOx and IrOx, depositing a first layer of a dielectric material selected from the group consisting of Ta₂O₅ and Ba_xSr_(1-x)TiO₃ on said conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said dielectric material with a gas plasma such that at least the surface area of said conductive oxide electrode is provided with enough oxygen to provide stability with said first layer of dielectric material, depositing a second layer of said dielectric material on said first layer of said dielectric material, depositing an upper layer electrode on said second layer of said dielectric material, and oxidizing said upper layer electrode.
- 41. (Original) A method as claimed in claim 40 wherein said conductive oxide electrode and said first layer of said dielectric material are oxidized using a gas selected from the group consisting of O₂ and O₃.
- 42. (Original) A method as claimed in claim 40 wherein the oxidation is carried out at a temperature in the range of from about 250° to about 500°C.
- 43. (Original) A method as claimed in claim 40 wherein said upper layer electrode is oxidized using a second gas plasma in an oxidizing environment.



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- 44. (Original) A method as claimed in claim 43 wherein the oxidation of said upper layer electrode is carried out at a temperature in the range of from about 250° to about 500°C.
- 45. (Original) A method as claimed in claim 40 wherein said upper layer electrode is selected from the group consisting of RuO_x and IrO_x.
- 46. (Original) A method as claimed in claim 40 wherein said conductive oxide electrode comprises RuO_x and said first layer of said dielectric material comprises Ta₂O₅.
- 47. (Original) A method as claimed in claim 46 further comprising oxidizing the surface of said conductive oxide electrode prior to depositing said first layer of said dielectric material.
- 48. (Original) A method as claimed in claim 47 wherein the surface of said conductive oxide electrode is oxidized at a temperature in the range of from about 400° to about 475°C.
- 49. (Original) A method as claimed in claim 47 wherein the surface of said conductive oxide electrode is oxidized in an atmosphere containing a gas selected from the group consisting of O_2 , O_3 , and N_2O .





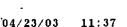
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50. (Original) A method of forming a capacitor comprising providing a conductive oxide electrode selected from the group consisting of RuO_x and IrO_x, depositing a first layer of a dielectric material selected from the group consisting of Ta₂O₅ and Ba_xSr_(1-x)TiO₃ on said conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said dielectric material using a gas plasma under oxidizing conditions, depositing a second layer of said dielectric material on said first layer of said dielectric material, oxidizing said second layer of said dielectric material, depositing an upper layer electrode on said second layer of said dielectric material, and oxidizing said upper layer electrode.

Claims 51-56 (Withdrawn)

- 57. (Original) A method as claimed in claim 50 wherein said second layer of said dielectric material is oxidized by rapid thermal oxidation.
- 58. (Original) A method as claimed in claim 57 wherein the oxidation is carried out at a temperature less than about 700°C.
- 59. (Original) A method as claimed in claim 57 wherein the oxidation is carried out in an atmosphere containing a gas selected from the group consisting of O₂ and N₂O.
- 60. (Original) A method as claimed in claim 50 wherein said upper layer electrode is oxidized using a gas plasma under oxidizing conditions.
- 61. (Original) A method as claimed in claim 60 wherein the oxidation is carried out at a temperature in the range of from about 250° to about 500°C.

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- 62. (Original) A method as claimed in claim 50 further comprising depositing a gas permeable electrode on said upper layer electrode prior to oxidizing said upper layer electrode.
- 63. (Original) A method as claimed in claim 62 wherein said gas permeable electrode comprises platinum.

Claims 64-72 (Withdrawn)

73. (Cancelled)

74.(Previously amended) A method as claimed in claim 1 wherein said high dielectric constant oxide dielectric material is selected from the group consisting of Ta_2O_5 and $Ba_xSr_{(1-x)}TiO_3$.

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- 75. (Previously amended) A method as claimed in claim 1 wherein said conductive oxide electrode is selected from the group consisting of RuO_x and IrO_x.
- 76. (Previously amended) A method as claimed in claim 1 wherein said upper layer electrode is selected from the group consisting of RuO_x and IrO_x .

Claims 77-79 (Cancelled)

Claims 80-99 (Withdrawn)



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100. (Previously amended)A method of forming a DRAM cell comprising providing a conductive oxide electrode, depositing a first layer of a high dielectric constant oxide dielectric material on said conductive oxide electrode, oxidizing said conductive oxide electrode and said first layer of said high dielectric constant oxide dielectric material under oxidizing conditions such that at least the surface area of said conductive oxide electrode is provided with enough oxygen to provide stability with said first layer of high dielectric constant oxide dielectric material, depositing a second layer of said high dielectric constant oxide dielectric material on said first layer of said high dielectric constant oxide dielectric material on upper layer electrode on said second layer of said high dielectric constant oxide dielectric material, providing a field effect transistor having a pair of source/drain regions, electrically connecting one of said source/drain regions with said conductive oxide electrode and electrically connecting the other of said source/drain regions with a bit line.

101. (Original) A method as claimed in claim 100 wherein said high dielectric constant oxide dielectric material is oxidized using a gas plasma.

102. (Original) A method as claimed in claim 101 wherein said gas plasma is formed from a gas selected from the group consisting of O_2 and O_3 .

103. (Original) A method as claimed in claim 101 wherein the gas plasma oxidation is carried out at a temperature in the range of from about 250° to about 500°C.

104. (Original) A method as claimed in claim 100 wherein said high dielectric constant oxide dielectric material is Ta_2O_5 .

105. (Original) A method as claimed in claim 104 wherein said high dielectric constant oxide dielectric material is amorphous Ta₂O₅.



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106. (Withdrawn) A method as claimed in claim 104 wherein said high dielectric constant oxide dielectric material is crystalline Ta_2O_5 .